



## List 6504

A BRAND ADO-MICRO-20D



<b>SPEED FEED</b> 315	<b>CARBIDE</b>	<b>IchAda</b>	<b>2 FLUTE</b>	<b>TAPER</b>	<b>30°</b>	<b>SHANK</b> h6	<b>PACKED</b> 1 PIECE
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Cutting Diameter Tolerance		
Size (mm)	mm	inch
1 ≤ D ≤ 2	+0 / -0.009	+0 / -0.0004



EDP Number		Diameter (D)					Flute Length	Overall Length	Shank Diameter
		Fractional Size	Wire Gage	Letter Size	mm	Inch	FL (mm)	L (mm)	d (mm)
8732046	●	-	-	-	1.000	0.03937	24.00	68.00	3.00
8732047	●	-	-	-	1.100	0.04331	26.40	75.00	3.00
8732048	●	-	-	-	1.200	0.04724	28.80	75.00	3.00
8732049	●	-	-	-	1.300	0.05118	31.20	75.00	3.00
8732050	●	-	-	-	1.400	0.05512	33.60	81.00	3.00
8732051	●	-	-	-	1.500	0.05906	36.00	81.00	3.00
8732052	●	-	-	-	1.600	0.06299	38.40	81.00	3.00
8732053	●	-	-	-	1.700	0.06693	40.80	88.00	3.00
8732054	●	-	-	-	1.800	0.07087	43.20	88.00	3.00
8732055	●	-	-	-	1.900	0.07480	45.60	88.00	3.00
8732056	●	-	-	-	2.000	0.07874	48.00	95.00	3.00

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked  
 Note: ADO-MICRO 2D is the recommended pilot hole drill.



ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

INDEX

P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium					
Low	Medium	High			300	400	17-4 PH		6061 7075	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC
1010	1035	1065	4140	4340	○	○	○	○	○	○	○	○	○	○	○	○	○
1018	1045				○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best

